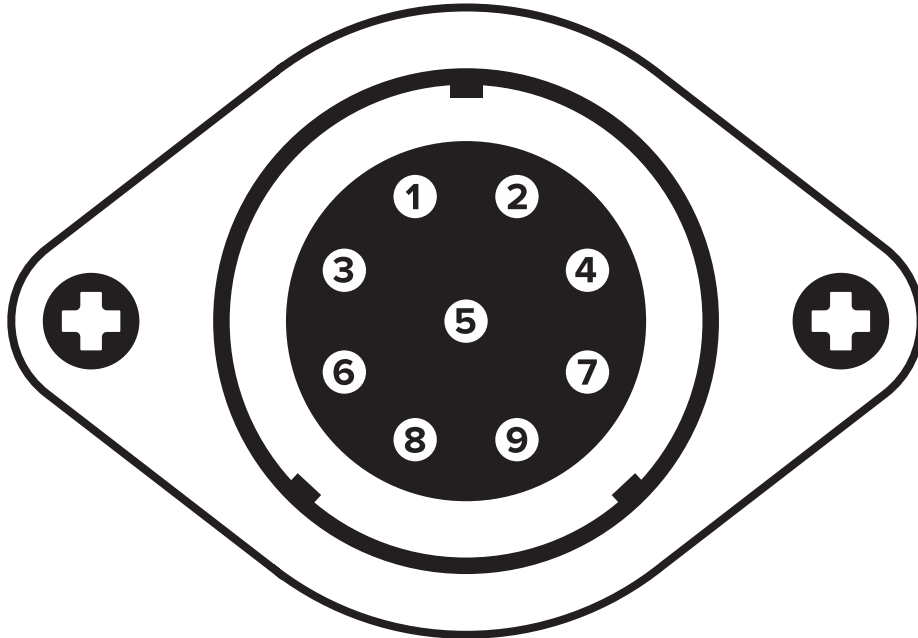


VIPER CUT 30 CNC WIRING DIAGRAM



FRONT PANEL VIEW

PIN 1-2 ————— Arc Success Signal

PIN 3-4 ————— Trigger ON/OFF Signal

PIN 5 (-) 6 (+) ————— Torch Height adjustment
Arc Feedback

Ratio 20:1 (for 50:1 remove R32 on Board PN-128)

For questions please contact UNIMIG Service support