

Hyperarc 312L

Welding Guns of Australia Pty Ltd

Chemwatch: 5467-25
Version No: 2.1.5.1
Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 4

Issue Date: 17/05/2021
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L.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Hyperarc 312L
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Welding electrode.
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Details of the supplier of the safety data sheet

Registered company name	Welding Guns of Australia Pty Ltd
Address	112 Christina Road Villawood NSW 2163 Australia
Telephone	+61 2 9780 4200
Fax	Not Available
Website	Not Available
Email	sales@unimig.com.au

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available


SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification [1]	Acute Toxicity (Inhalation) Category 4, Carcinogenicity Category 1A
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

H332	Harmful if inhaled.
H350	May cause cancer.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
P261	Avoid breathing dust/fumes.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P405 Store locked up.

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available		welding electrode which upon use generates:
Not Available	>60	<u>welding fumes</u>
Not Available		as
7440-47-3		<u>chromium fume</u>
69012-64-2		<u>silica fumes</u>
7439-96-5		<u>manganese fume</u>
124-38-9		<u>carbon dioxide</u>
630-08-0		<u>carbon monoxide</u>
Not Available		phosphorous oxide fume
Not Available		sulfue oxide fume
7440-02-0		<u>nickel fume</u>
7440-50-8		<u>copper fume</u>
7439-98-7		<u>molybdenum fume</u>
Not Available		action of arc on air may generate:
10028-15-6		<u>ozone</u>
Not Available		<u>nitrogen oxides</u>

Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▶ Particulate bodies from welding spatter may be removed carefully. ▶ DO NOT attempt to remove particles attached to or embedded in eye. ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. ▶ For "arc eye", i.e. welding flash or UV light burns to the eye: ▶ Place eye pads or light clean dressings over both eyes. ▶ Seek medical assistance. <p>For THERMAL burns:</p> <ul style="list-style-type: none"> ▶ Do NOT remove contact lens ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. <p>Arc rays can injure eyes</p>
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible.

	<ul style="list-style-type: none"> ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns Seek immediate medical or emergency assistance. In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives. <p>Arc rays can burn skin</p>
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor.
Ingestion	<ul style="list-style-type: none"> ▶ Generally not applicable.

Indication of any immediate medical attention and special treatment needed

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

For carbon monoxide intoxications:

- ▶ Administer pure oxygen by the best means possible. An oro-nasal mask is usually best. Artificial respiration is necessary wherever breathing is inadequate. Apnoeic patients have often been saved by persistent and efficient artificial ventilation. A patent airway must be carefully maintained. Patients with 40% carboxyhaemoglobin or more and an uncompensated metabolic acidosis (arterial pH less than 7.4) should be managed aggressively with ventilatory support/ hyperbaric oxygenation.
- ▶ Gastric aspiration and lavage early in the course of therapy may prevent aspiration pneumonitis and reveal the presence of ingested intoxicants.
- ▶ Avoid stimulant drugs including carbon dioxide. **DO NOT inject methylene blue.**
- ▶ Hypothermia has been employed to reduce the patient's oxygen requirement.
- ▶ Consider antibiotics as prophylaxis against pulmonary infection.
- ▶ A whole blood transfusion may be useful if it can be given early in the treatment program.
- ▶ Infuse sodium bicarbonate and balanced electrolyte solutions if blood analyses indicate a significant metabolic acidosis.
- ▶ Ancillary therapy for brain oedema may be necessary if hypoxia has been severe.
- ▶ Ensure absolute rest in bed for at least 48 hours; in severe poisonings, 2 to 4 weeks in bed may prevent sequelae.
- ▶ Watch for late neurological, psychiatric and cardiac complications. GOSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products 5th Ed.

BIOLOGICAL EXPOSURE INDEX (BEI)

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Sampling time	Index	Comments
Carboxyhaemoglobin in blood	end of shift	3.5% of haemoglobin	B, NS
Carbon monoxide in end-exhaled air	end of shift	20 ppm	B, NS

B: Background levels occur in specimens collected from subjects NOT exposed

NS: Non-specific determinant; also observed after exposure to other material

SECTION 5 Firefighting measures

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use fire fighting procedures suitable for surrounding area. <p>Slight hazard when exposed to heat, flame and oxidisers.</p>
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ DO NOT disturb burning dust. Explosion may result if dust is stirred into a cloud, by providing oxygen to a large surface of hot metal. ▶ DO NOT use water or foam as generation of explosive hydrogen may result. <p>With the exception of the metals that burn in contact with air or water (for example, sodium), masses of combustible metals do not represent unusual fire risks because they have the ability to conduct heat away from hot spots so efficiently that the heat of combustion cannot be maintained - this means that it will require a lot of heat to ignite a mass of combustible metal.</p> <p>Decomposition may produce toxic fumes of:</p> <p>silicon dioxide (SiO₂) metal oxides May emit poisonous fumes. May emit corrosive fumes.</p>

	Welding arc and metal sparks can ignite combustibles.
HAZCHEM	Not Applicable

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Secure load if safe to do so. ▶ Bundle/collect recoverable product. ▶ Collect remaining material in containers with covers for disposal.
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by all means available, spillage from entering drains or water courses. ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. <p>Minor hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Control personal contact with the substance, by using protective equipment as required. ▶ Clean up all spills immediately. ▶ Wear protective clothing, safety glasses, dust mask, gloves. ▶ Secure load if safe to do so. Bundle/collect recoverable product.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps.
Other information	<ul style="list-style-type: none"> ▶ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	<p>Generally packaging as originally supplied with the article or manufactured item is sufficient to protect against physical hazards. If repackaging is required ensure the article is intact and does not show signs of wear. As far as is practicably possible, reuse the original packaging or something providing a similar level of protection to both the article and the handler.</p>
Storage incompatibility	<p>Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.</p> <p>Nitric oxide:</p> <ul style="list-style-type: none"> ▶ is reactive with alkalis, flammable and combustible materials, organic compounds and solvents, reducing agents, copper and aluminium. ▶ forms nitric / nitrous acid in contact with water and is therefore very corrosive to metals when wet. ▶ explosions may occur on contact with ammonia, boron trichloride, carbon disulfide, cyclohexane, fluorine, formaldehyde, nitrobenzene, toluene, incompletely halogenated hydrocarbons, propylene, alcohols, and ozone. ▶ Incidents involving interaction of active oxidants and reducing agents, either by design or accident, are usually very energetic and examples of so-called redox reactions. <p>Silicas:</p> <ul style="list-style-type: none"> ▶ react with hydrofluoric acid to produce silicon tetrafluoride gas ▶ react with xenon hexafluoride to produce explosive xenon trioxide ▶ reacts exothermically with oxygen difluoride, and explosively with chlorine trifluoride (these halogenated materials are not commonplace industrial materials) and other fluorine-containing compounds ▶ may react with fluorine, chlorates ▶ are incompatible with strong oxidisers, manganese trioxide, chlorine trioxide, strong alkalis, metal oxides, concentrated orthophosphoric acid, vinyl acetate ▶ may react vigorously when heated with alkali carbonates. ▶ Avoid strong acids, bases.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	welding fumes	Welding fumes (not otherwise classified)	5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	chromium fume	Chromium (metal)	0.5 mg/m3	Not Available	Not Available	Not Available

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Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	manganese fume	Manganese, fume (as Mn)	1 mg/m3	3 mg/m3	Not Available	Not Available
Australia Exposure Standards	carbon dioxide	Carbon dioxide	5000 ppm / 9000 mg/m3	54000 mg/m3 / 30000 ppm	Not Available	Not Available
Australia Exposure Standards	carbon dioxide	Carbon dioxide in coal mines	12500 ppm / 22500 mg/m3	54000 mg/m3 / 30000 ppm	Not Available	Not Available
Australia Exposure Standards	carbon monoxide	Carbon monoxide	30 ppm / 34 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	nickel fume	Nickel, metal	1 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	nickel fume	Nickel, powder	1 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	copper fume	Copper (fume)	0.2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	copper fume	Copper, dusts & mists (as Cu)	1 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	ozone	Ozone	Not Available	Not Available	0.1 ppm / 0.2 mg/m3	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
chromium fume	1.5 mg/m3	17 mg/m3	99 mg/m3
silica, fumes	45 mg/m3	500 mg/m3	3,000 mg/m3
manganese fume	3 mg/m3	5 mg/m3	1,800 mg/m3
carbon monoxide	75 ppm	Not Available	Not Available
nickel fume	4.5 mg/m3	50 mg/m3	99 mg/m3
copper fume	3 mg/m3	33 mg/m3	200 mg/m3
molybdenum fume	30 mg/m3	330 mg/m3	2,000 mg/m3
ozone	0.24 ppm	1 ppm	10 ppm

Ingredient	Original IDLH	Revised IDLH
welding fumes	Not Available	Not Available
chromium fume	250 mg/m3	Not Available
silica, fumes	Not Available	Not Available
manganese fume	500 mg/m3	Not Available
carbon dioxide	40,000 ppm	Not Available
carbon monoxide	1,200 ppm	Not Available
nickel fume	10 mg/m3	Not Available
copper fume	100 mg/m3	Not Available
molybdenum fume	Not Available	Not Available
ozone	5 ppm	Not Available
nitrogen oxides	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
molybdenum fume	E	≤ 0.01 mg/m ³
nitrogen oxides	E	≤ 0.1 ppm

Notes:

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m3, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m3

TLV* TWA: 5 mg/m3, B2 (a substance of variable composition)

OES* TWA: 5 mg/m3

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m3. That which does should be controlled (ACGIH). Inspirable dust concentrations in a worker's breathing zone shall be collected and measured in accordance with AS 3640, for example.

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
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	<p>Articles or manufactured items, in their original condition, generally don't require engineering controls during handling or in normal use. Exceptions may arise following extensive use and subsequent wear, during recycling or disposal operations where substances, found in the article, may be released to the environment.</p> <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. Where possible use welding helmets or handshields corresponding to EN 175, ANSI Z49:12005, AS 1336 and AS 1338 which provide the maximum possible facial protection from flying particles and fragments. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p>
Skin protection	See Hand protection below
Hands/feet protection	<p>Wear general protective gloves, eg. light weight rubber gloves.</p> <ul style="list-style-type: none"> ▶ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▶ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▶ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▶ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable)
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent] ▶ Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent] ▶ Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely. ▶ Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. ▶ Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood. <p>Before starting: consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.</p> <ul style="list-style-type: none"> ▶ Overalls. ▶ P.V.C apron. ▶ Barrier cream. ▶ Skin cleansing cream.

Respiratory protection

Type NO Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	NO-AUS	-	NO-PAPR-AUS / Class 1
up to 50 x ES	-	NO-AUS / Class 1	-
up to 100 x ES	-	NO-2	NO-PAPR-2 ^

^ - Full-face

A (All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomforting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

Respiratory protection not normally required due to the physical form of the product.

SECTION 9 Physical and chemical properties**Information on basic physical and chemical properties**

Appearance	Grey coloured solid; insoluble in water.		
Physical state	Manufactured	Relative density (Water = 1)	Not Available

Continued...

Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur.</p> <p>Acute carbon monoxide exposure can mimic acute gastroenteritis or food poisoning with accompanying nausea and vomiting. Rapidly fatal cases of poisoning are characterised by congestion and hemorrhages in all organs. The extent of the tissue and organ damage is related to the duration of the post-hypoxic unconsciousness. Exposure to carbon monoxide can result in immediate effects and, depending on the severity of the exposure, delayed effects.</p> <p>Inhalation of dusts, generated by the material, during the course of normal handling, may be harmful.</p> <p>Chrome fume is irritating to the respiratory tract and lungs. Exposure to chromium at certain oxidation levels (eg. Cr-VI) may cause irritation to mucous membranes with symptoms such as sneezing, rhinorrhoea, lesions of the nasal septum, irritation and redness of the throat and generalised bronchospasm.</p> <p>Inhalation of chromium fumes may cause metal fume fever' characterised by flu-like symptoms, fever, chill, nausea, weakness and body aches. Toxic effects result from over-exposure.</p> <p>Manganese fume is toxic and produces nervous system effects characterised by tiredness. Acute poisoning is rare although acute inflammation of the lungs may occur. A chemical pneumonia may also result from frequent exposure. Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever".</p> <p>Harmful levels of ozone may be found when working in confined spaces. Symptoms of exposure include irritation of the upper membranes of the respiratory tract and lungs as well as pulmonary (lung) changes including irritation, accumulation of fluid (congestion and oedema) and in some cases haemorrhage. Exposure may aggravate any pre-existing lung condition such as bronchitis, asthma or emphysema.</p> <p>Shielding gases may act as simple asphyxiants if significant levels are allowed to accumulate. Oxygen monitoring may be necessary.</p>
Ingestion	<p>The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum.</p>
Skin Contact	<p>Skin contact is not thought to produce harmful health effects (as classified under EC Directives using animal models). Systemic harm, however, has been identified following exposure of animals by at least one other route and the material may still produce health damage following entry through wounds, lesions or abrasions. Good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface. Except for this effect, which can progress to thermal burns in some situations, infrared radiation is not dangerous to welders.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p>

	<p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Chrome fume, as the chrome VI oxide, is corrosive to the skin and may aggravate pre-existing skin conditions such as dermatitis and eczema. As a potential skin sensitiser, the fume may cause dermatoses to appear suddenly and without warning. Absorption of chrome VI compounds through the skin can cause systemic poisoning affecting the kidneys and liver.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV. Exposure to ultraviolet rays may also increase the skin effects of some industrial chemicals (coal tar and cresol compounds, for example).</p>
Chronic	<p>On the basis of epidemiological data, the material is regarded as carcinogenic to humans. There is sufficient data to establish a causal association between human exposure to the material and the development of cancer.</p> <p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p> <p>Limited evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a significant number of individuals at a greater frequency than would be expected from the response of a normal population.</p> <p>Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching. Significant symptoms of exposure may persist for extended periods, even after exposure ceases. Symptoms can be activated by a variety of nonspecific environmental stimuli such as automobile exhaust, perfumes and passive smoking.</p> <p>The synthetic, amorphous silicas are believed to represent a very greatly reduced silicosis hazard compared to crystalline silicas and are considered to be nuisance dusts.</p> <p>When heated to high temperature and a long time, amorphous silica can produce crystalline silica on cooling. Inhalation of dusts containing crystalline silicas may lead to silicosis, a disabling pulmonary fibrosis that may take years to develop. Discrepancies between various studies showing that fibrosis associated with chronic exposure to amorphous silica and those that do not may be explained by assuming that diatomaceous earth (a non-synthetic silica commonly used in industry) is either weakly fibrogenic or nonfibrogenic and that fibrosis is due to contamination by crystalline silica content</p> <p>Repeated exposure to synthetic amorphous silicas may produce skin dryness and cracking.</p> <p>Available data confirm the absence of significant toxicity by oral and dermal routes of exposure.</p> <p>Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted in a number of species, at airborne concentrations ranging from 0.5 mg/m³ to 150 mg/m³. Lowest-observed adverse effect levels (LOAELs) were typically in the range of 1 to 50 mg/m³.</p> <p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population. Since smoking and exposure to other cancer-causing agents, such as asbestos fibre, may influence these results, it is not clear whether welding, in fact, represents a significant lung cancer risk.</p> <p>Long-term (chronic) exposure to low levels of carbon monoxide may produce heart disease and damage to the nervous system. Exposure of pregnant animals to carbon monoxide may cause low birthweight, increased foetal mortality and nervous system damage to the offspring. Carbon monoxide is a common cause of fatal poisoning in industry and homes. Non fatal poisoning may result in permanent nervous system damage.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) particles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> <p>Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr₂O₃ or double oxides with iron. These chromium (III) compounds are generally biologically inert.</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p>

Hyperarc 312L	TOXICITY	IRRITATION
	Not Available	Not Available
welding fumes	TOXICITY	IRRITATION
	Not Available	Not Available
chromium fume	TOXICITY	IRRITATION
	Inhalation(Rat) LC50; >5.41 mg/4h ^[1] Oral(Rat) LD50; >5000 mg/kg ^[1]	Not Available
silica, fumes	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg ^[1]	Eye (rabbit): non-irritating *
	Oral(Rat) LD50; >5000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
		Skin (rabbit): non-irritating * Skin: no adverse effect observed (not irritating) ^[1]
manganese fume	TOXICITY	IRRITATION
	Inhalation(Rat) LC50; >5.14 mg/4h ^[1] Oral(Rat) LD50; >2000 mg/kg ^[1]	Eye (rabbit) 500mg/24H Mild Eye: no adverse effect observed (not irritating) ^[1]
		Skin (rabbit) 500mg/24H Mild

		Skin: no adverse effect observed (not irritating) ^[1]
carbon dioxide	TOXICITY	IRRITATION
	Not Available	Not Available
carbon monoxide	TOXICITY	IRRITATION
	Inhalation(Rat) LC50; ~1300 ppm4h ^[1]	Not Available
nickel fume	TOXICITY	IRRITATION
	Oral(Rat) LD50; >9000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1] Skin: no adverse effect observed (not irritating) ^[1]
copper fume	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation(Rat) LC50; 0.733 mg/l4h ^[1] Oral(Mouse) LD50; 0.7 mg/kg ^[2]	Skin: no adverse effect observed (not irritating) ^[1]
molybdenum fume	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
	Inhalation(Rat) LC50; >1.93 mg/l4h ^[1] Oral(Rat) LD50; >2000 mg/kg ^[1]	
ozone	TOXICITY	IRRITATION
	Inhalation(Rat) LC50; 3.6 ppm4h ^[1]	Eye: adverse effect observed (irreversible damage) ^[1] Skin: adverse effect observed (corrosive) ^[1]
nitrogen oxides	TOXICITY	IRRITATION
	Not Available	Not Available
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

WELDING FUMES	<p>Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel.</p> <p>In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1). A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel. However the presence of such metals and the intensity of exposure to each differ significantly according to a number of variables, including the type of welding technique used and the composition of the base metal and consumable.</p> <p>WARNING: This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS. Not available. Refer to individual constituents.</p>
CHROMIUM FUME	<p>For chrome(III) and other valence states (except hexavalent): For inhalation exposure, all trivalent and other chromium compounds are treated as particulates, not gases.</p> <p>The mechanisms of chromium toxicity are very complex, and although many studies on chromium are available, there is a great deal of uncertainty about how chromium exerts its toxic influence. Much more is known about the mechanisms of hexavalent chromium toxicity than trivalent chromium toxicity. There is an abundance of information available on the carcinogenic potential of chromium compounds and on the genotoxicity and mutagenicity of chromium compounds in experimental systems. The consensus from various reviews and agencies is that evidence of carcinogenicity of elemental, divalent, or trivalent chromium compounds is lacking.</p>
SILICA, FUMES	<p>Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS]</p> <p>For silica amorphous: Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d.</p> <p>In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin.</p> <p>When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body.</p>
CARBON MONOXIDE	- central nervous system effects
NICKEL FUME	<p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important.</p> <p>WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health & Human Services 2002]</p>
OZONE	NOTE: Ozone aggravates chronic obstructive pulmonary diseases. Ozone is suspected also of increasing the risk of acute and chronic respiratory disease, mutagenesis and foetotoxicity. In animals short-term exposure to ambient concentrations of less than 1 ppm results in reduced capacity to kill intrapulmonary organisms and allows purulent bacteria to proliferate [Ellenhorn etal].

NITROGEN OXIDES	Data for nitrogen dioxide: Substance has been investigated as a mutagen and reproductive effector. NOTE: Interstitial edema, epithelial proliferation and, in high concentrations, fibrosis and emphysema develop after repeated exposure.
CHROMIUM FUME & MOLYBDENUM FUME & NITROGEN OXIDES	No significant acute toxicological data identified in literature search.
CHROMIUM FUME & SILICA, FUMES	The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.
MOLYBDENUM FUME & OZONE & NITROGEN OXIDES	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS.

Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

	Endpoint	Test Duration (hr)	Species	Value	Source
Hyperarc 312L	Not Available	Not Available	Not Available	Not Available	Not Available
welding fumes	Not Available	Not Available	Not Available	Not Available	Not Available
chromium fume	EC50(ECx)	48h	Crustacea	<0.001mg/l	2
	EC50	96h	Algae or other aquatic plants	0.011mg/L	4
	EC50	72h	Algae or other aquatic plants	<0.001mg/L	4
	LC50	96h	Fish	0.03mg/L	4
	EC50	48h	Crustacea	<0.001mg/l	2
silica, fumes	NOEC(ECx)	504h	Crustacea	100mg/l	2
	EC50	72h	Algae or other aquatic plants	~250mg/l	2
	LC50	96h	Fish	>100mg/l	2
manganese fume	NOEC(ECx)	504h	Algae or other aquatic plants	0.05-3.7mg/l	4
	EC50	72h	Algae or other aquatic plants	2.8mg/l	2
	LC50	96h	Fish	>3.6mg/l	2
	EC50	48h	Crustacea	>1.6mg/l	2
carbon dioxide	LC50	96h	Fish	35mg/l	1
carbon monoxide	EC50	96h	Algae or other aquatic plants	124.4mg/l	2
	EC50(ECx)	96h	Algae or other aquatic plants	124.4mg/l	2
	LC50	96h	Fish	672.6mg/l	2
nickel fume	EC50(ECx)	72h	Algae or other aquatic plants	0.18mg/l	1
	EC50	96h	Algae or other aquatic plants	0.005mg/L	4
	EC50	72h	Algae or other aquatic plants	0.18mg/l	1
	LC50	96h	Fish	0.003mg/L	4

Continued...

	EC50	48h	Crustacea	>100mg/l	1
copper fume	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	24h	Algae or other aquatic plants	<0.001mg/L	4
	EC50	96h	Algae or other aquatic plants	<0.001mg/L	4
	EC50	72h	Algae or other aquatic plants	<0.001mg/L	4
	LC50	96h	Fish	<0.001mg/L	4
	EC50	48h	Crustacea	<0.001mg/L	4
molybdenum fume	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	48h	Algae or other aquatic plants	0.5-80mg/l	4
	EC50	72h	Algae or other aquatic plants	26mg/l	2
	LC50	96h	Fish	211mg/l	2
ozone	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	2160h	Fish	0.002mg/L	5
	LC50	96h	Fish	0.17mg/l	2
nitrogen oxides	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
carbon dioxide	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
carbon dioxide	LOW (LogKOW = 0.83)

Mobility in soil

Ingredient	Mobility
carbon dioxide	HIGH (KOC = 1.498)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	-Recycle wherever possible or consult manufacturer for recycling options. -Consult State Land Waste Management Authority for disposal.
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SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
welding fumes	Not Available
chromium fume	Not Available
silica, fumes	Not Available

Product name	Group
manganese fume	Not Available
carbon dioxide	Not Available
carbon monoxide	Not Available
nickel fume	Not Available
copper fume	Not Available
molybdenum fume	Not Available
ozone	Not Available
nitrogen oxides	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
welding fumes	Not Available
chromium fume	Not Available
silica, fumes	Not Available
manganese fume	Not Available
carbon dioxide	Not Available
carbon monoxide	Not Available
nickel fume	Not Available
copper fume	Not Available
molybdenum fume	Not Available
ozone	Not Available
nitrogen oxides	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

welding fumes is found on the following regulatory lists	
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans
chromium fume is found on the following regulatory lists	
Australian Inventory of Industrial Chemicals (AIIC)	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
silica, fumes is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Australian Inventory of Industrial Chemicals (AIIC)
manganese fume is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Australian Inventory of Industrial Chemicals (AIIC)
carbon dioxide is found on the following regulatory lists	
Australian Inventory of Industrial Chemicals (AIIC)	
carbon monoxide is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australian Inventory of Industrial Chemicals (AIIC)	Chemical Footprint Project - Chemicals of High Concern List
nickel fume is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australian Inventory of Industrial Chemicals (AIIC) Chemical Footprint Project - Chemicals of High Concern List	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans
copper fume is found on the following regulatory lists	
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6 Australian Inventory of Industrial Chemicals (AIIC)
molybdenum fume is found on the following regulatory lists	
Australian Inventory of Industrial Chemicals (AIIC)	
ozone is found on the following regulatory lists	
Not Applicable	
nitrogen oxides is found on the following regulatory lists	
Not Applicable	

National Inventory Status

National Inventory	Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	No (ozone)
Canada - DSL	No (ozone)
Canada - NDSL	No (chromium fume; silica, fumes; manganese fume; carbon dioxide; carbon monoxide; nickel fume; copper fume; molybdenum fume)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (chromium fume; manganese fume; nickel fume; copper fume; molybdenum fume; ozone)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	No (ozone)
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (silica, fumes)
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 Other information

Revision Date	17/05/2021
Initial Date	17/05/2021

SDS Version Summary

Version	Date of Update	Sections Updated
2.1.2.1	26/04/2021	Regulation Change
2.1.3.1	03/05/2021	Regulation Change
2.1.4.1	06/05/2021	Regulation Change
2.1.5.1	10/05/2021	Regulation Change
2.1.5.1	17/05/2021	Ingredients

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
 PC—STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit.
 IDLH: Immediately Dangerous to Life or Health Concentrations
 ES: Exposure Standard
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level
 TLV: Threshold Limit Value
 LOD: Limit Of Detection
 OTV: Odour Threshold Value
 BCF: BioConcentration Factors
 BEI: Biological Exposure Index
 AIIC: Australian Inventory of Industrial Chemicals
 DSL: Domestic Substances List
 NDSL: Non-Domestic Substances List
 IECSC: Inventory of Existing Chemical Substance in China
 EINECS: European Inventory of Existing Commercial chemical Substances
 ELINCS: European List of Notified Chemical Substances
 NLP: No-Longer Polymers
 ENCS: Existing and New Chemical Substances Inventory
 KECI: Korea Existing Chemicals Inventory
 NZIoC: New Zealand Inventory of Chemicals
 PICCS: Philippine Inventory of Chemicals and Chemical Substances
 TSCA: Toxic Substances Control Act
 TCSI: Taiwan Chemical Substance Inventory
 INSQ: Inventario Nacional de Sustancias Químicas
 NCI: National Chemical Inventory
 FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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Continued...

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