

HYPERARC™ NI 98

NI 98 CAST IRON ELECTRODE

SUMMARY

- ✓ Excellent arc stability
- ✓ High penetration
- ✓ Less spatter
- ✓ Concentrated arc

CLASSIFICATION

- ✓ AWS A5.15 : ENi-CI

DESCRIPTION

The HYPERARC Ni 98 is a Graphite coated Cast Iron electrode featuring 98% Nickel.

RECOMMENDED CURRENT

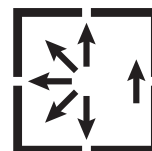
AC & DC+

OPERATING DATA

ELECTRODE SIZE (MM)	ELECTRODE LENGTH (MM)	CURRENT RANGE
2.6mm	350mm	50-80A
3.2mm	350mm	80-110A

TYPICAL CHEMICAL COMPOSITION (%)

C	Mn	Si	Ni	Fe
0.43	0.165	0.038	98	Bal



TYPICAL MECHANICAL ANALYSIS

Tensile Strength 350 MPa

TYPICAL APPLICATIONS

- ✓ Suitable for repairing standard grades of Cast Iron
- ✓ Repairs to machinery and cast parts
- ✓ Repairing engine blocks, housings, pulleys

PACKAGING INFO

ELECTRODE SIZE (MM)	WEIGHT (KG)	SKU
2.6mm	1kg (Handy Pack)	U63026
3.2mm	1kg (Handy Pack)	U63027