

# Silicon Bronze Wire (ERCuSi-A bar, wire)

Welding Guns of Australia Pty Ltd

Chemwatch Hazard Alert Code: 2

Chemwatch: 5236-31

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Safety Data Sheet according to WHS and ADG requirements

L.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	Silicon Bronze Wire (ERCuSi-A bar, wire)
Synonyms	Not Available
Other means of identification	Not Available

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Welding material such as: welding wire, welding bar.
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### Details of the supplier of the safety data sheet

Registered company name	Welding Guns of Australia Pty Ltd
Address	112 Christina Road Villawood NSW 2163 Australia
Telephone	+61 2 9780 4200
Fax	Not Available
Website	Not Available
Email	sales@unimig.com.au

### Emergency telephone number


Association / Organisation	Not Available
Emergency telephone numbers	1800 039 008 (24 hours)
Other emergency telephone numbers	+61 3 9573 3112 (24 hours)

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification <sup>[1]</sup>	Acute Toxicity (Inhalation) Category 4, Carcinogenicity Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

### Label elements

GHS label elements	
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SIGNAL WORD	<b>WARNING</b>
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### Hazard statement(s)

H332	Harmful if inhaled.
H351	Suspected of causing cancer.

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**Precautionary statement(s) Prevention**

<b>P201</b>	Obtain special instructions before use.
<b>P271</b>	Use only outdoors or in a well-ventilated area.
<b>P281</b>	Use personal protective equipment as required.
<b>P261</b>	Avoid breathing dust/fumes.

**Precautionary statement(s) Response**

<b>P308+P313</b>	IF exposed or concerned: Get medical advice/attention.
<b>P312</b>	Call a POISON CENTER or doctor/physician if you feel unwell.
<b>P304+P340</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

**Precautionary statement(s) Storage**

<b>P405</b>	Store locked up.
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**Precautionary statement(s) Disposal**

<b>P501</b>	Dispose of contents/container in accordance with local regulations.
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**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**

**Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
		silicon brone wire containing
7440-50-8	>60	<u>copper</u>
7440-21-3	2.8-4	<u>silicon</u>
7439-96-5	1.5 max	<u>manganese</u>
7439-92-1	<0.02	<u>lead</u>
		which upon use generates:
Not avail.		<u>welding fumes</u>
		as
7440-50-8.		<u>copper fume</u>
69012-64-2		<u>silica welding fumes</u>
7439-96-5.		<u>manganese fume</u>
7439-92-1.		<u>lead fumes</u>

**SECTION 4 FIRST AID MEASURES**

**Description of first aid measures**

<b>Eye Contact</b>	<ul style="list-style-type: none"> <li>▶ Particulate bodies from welding spatter may be removed carefully.</li> <li>▶ <b>DO NOT attempt to remove particles attached to or embedded in eye.</b></li> <li>▶ Lay victim down, on stretcher if available and pad <b>BOTH</b> eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye.</li> <li>▶ Seek urgent medical assistance, or transport to hospital.</li> </ul> <p>Arc rays can injure eyes</p>
<b>Skin Contact</b>	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul> <p>Arc rays can burn skin</p>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor.</li> </ul>

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<b>Ingestion</b>	Not normally a hazard due to physical form of product.
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### Indication of any immediate medical attention and special treatment needed

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals. Welding arc and metal sparks can ignite combustibles.
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### Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water courses.</li> <li>▶ Use fire fighting procedures suitable for surrounding area.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> <li>▶ Equipment should be thoroughly decontaminated after use.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Non combustible.</li> <li>▶ Not considered to be a significant fire risk, however containers may burn.</li> <li>▶ In a fire may decompose on heating and produce toxic / corrosive fumes.</li> </ul>
<b>HAZCHEM</b>	Not Applicable

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

<b>Minor Spills</b>	Clean up all spills immediately. Avoid contact with skin and eyes. Wear impervious gloves and safety glasses. Use dry clean up procedures and avoid generating dust. Place in suitable containers for disposal.
<b>Major Spills</b>	<p>Minor hazard.</p> <ul style="list-style-type: none"> <li>▶ Clear area of personnel.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Control personal contact with the substance, by using protective equipment if risk of overexposure exists.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water courses.</li> <li>▶ Contain spill/secure load if safe to do so.</li> <li>▶ Bundle/collect recoverable product and label for recycling.</li> <li>▶ Collect remaining product and place in appropriate containers for disposal.</li> <li>▶ Clean up/sweep up area. Water may be required.</li> </ul>

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- ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Limit all unnecessary personal contact.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ When handling, <b>DO NOT eat, drink or smoke.</b></li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Keep dry.</li> <li>▶ Store under cover.</li> <li>▶ Protect containers against physical damage.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Packaging as recommended by manufacturer.</li> <li>▶ Check that containers are clearly labelled</li> </ul>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Avoid strong acids, bases.</li> <li>▶ Avoid reaction with oxidising agents</li> </ul>

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Control parameters

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	copper	Copper (fume) / Copper, dusts & mists (as Cu)	0.2 mg/m <sup>3</sup> / 1 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
Australia Exposure Standards	silicon	Silicon	10 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
Australia Exposure Standards	manganese	Manganese, fume (as Mn)	1 mg/m <sup>3</sup>	3 mg/m <sup>3</sup>	Not Available	Not Available
Australia Exposure Standards	lead	Lead, inorganic dusts & fumes (as Pb)	0.15 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
Australia Exposure Standards	welding fumes	Welding fumes (not otherwise classified)	5 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
Australia Exposure Standards	copper fume	Copper (fume) / Copper, dusts & mists (as Cu)	0.2 mg/m <sup>3</sup> / 1 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
Australia Exposure Standards	silica welding fumes	Silica - Amorphous: Fume (thermally generated)(respirable dust)	2 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
Australia Exposure Standards	manganese fume	Manganese, fume (as Mn)	1 mg/m <sup>3</sup>	3 mg/m <sup>3</sup>	Not Available	Not Available
Australia Exposure Standards	lead fumes	Lead, inorganic dusts & fumes (as Pb)	0.15 mg/m <sup>3</sup>	Not Available	Not Available	Not Available

#### EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
copper	Copper	3 mg/m <sup>3</sup>	33 mg/m <sup>3</sup>	200 mg/m <sup>3</sup>
silicon	Silicon	45 mg/m <sup>3</sup>	100 mg/m <sup>3</sup>	630 mg/m <sup>3</sup>

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manganese	Manganese	3 mg/m3	5 mg/m3	1,800 mg/m3
lead	Lead	0.15 mg/m3	120 mg/m3	700 mg/m3
copper fume	Copper	3 mg/m3	33 mg/m3	200 mg/m3
silica welding fumes	Silica, amorphous fume	45 mg/m3	500 mg/m3	3,000 mg/m3
manganese fume	Manganese	3 mg/m3	5 mg/m3	1,800 mg/m3
lead fumes	Lead	0.15 mg/m3	120 mg/m3	700 mg/m3

Ingredient	Original IDLH	Revised IDLH
copper	N.E. mg/m3 / N.E. ppm	100 mg/m3
silicon	Not Available	Not Available
manganese	N.E. mg/m3 / N.E. ppm	500 mg/m3
lead	700 mg/m3	100 mg/m3
welding fumes	Not Available	Not Available
copper fume	N.E. mg/m3 / N.E. ppm	100 mg/m3
silica welding fumes	Not Available	Not Available
manganese fume	N.E. mg/m3 / N.E. ppm	500 mg/m3
lead fumes	700 mg/m3	100 mg/m3

**MATERIAL DATA**

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m3, when collected in accordance with the appropriate standard (AS 3640, for example).

ES\* TWA: 5 mg/m3

TLV\* TWA: 5 mg/m3, B2 (a substance of variable composition)


OES\* TWA: 5 mg/m3

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m3. That which does should be controlled (ACGIH). Inspirable dust concentrations in a worker's breathing zone shall be collected and measured in accordance with AS 3640, for example. Metal content can be analytically determined by OSHA Method ID25 (ICP-AES) after total digestion of filters and dissolution of captured metals. Sampling of the Respirable Dust fraction requires cyclone separator devices (elutriators) and procedures to comply with AS 2985 (for example).

**Exposure controls**

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>Special ventilation requirements apply for processes which result in the generation of barium, chromium, lead, or nickel fume and in those processes which generate ozone.</p> <p>The use of mechanical ventilation by local exhaust systems is required as a minimum in all circumstances (including outdoor work). (In confined spaces always check that oxygen has not been depleted by excessive rusting of steel or snowflake corrosion of aluminium)</p> <p>Local exhaust systems must be designed to provide a minimum capture velocity at the fume source, away from the worker, of 0.5 metre/sec. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p>									
	<table border="1"> <tr> <td>Type of Contaminant:</td> <td>Air Speed:</td> </tr> <tr> <td>welding, brazing fumes (released at relatively low velocity into moderately still air)</td> <td>0.5-1.0 m/s (100-200 f/min.)</td> </tr> </table>	Type of Contaminant:	Air Speed:	welding, brazing fumes (released at relatively low velocity into moderately still air)	0.5-1.0 m/s (100-200 f/min.)					
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	welding, brazing fumes (released at relatively low velocity into moderately still air)	0.5-1.0 m/s (100-200 f/min.)								
<p>Within each range the appropriate value depends on:</p> <table border="1"> <tr> <td>Lower end of the range</td> <td>Upper end of the range</td> </tr> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </table>	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
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<p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity</p>										

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	<p>generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of welding or brazing fumes generated 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> <p>If risk of inhalation or overexposure exists, wear SAA approved respirator or work in fume hood.</p>
<b>Personal protection</b>	
<b>Eye and face protection</b>	<p>Welding helmet with suitable filter. Welding hand shield with suitable filter.</p> <ul style="list-style-type: none"> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> <li>▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection.</li> <li>▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. Where possible use welding helmets or handshields corresponding to EN 175, ANSI Z49:12005, AS 1336 and AS 1338 which provide the maximum possible facial protection from flying particles and fragments. [WRIA-WTIA Technical Note 7]</li> <li>▶ An approved face shield or welding helmet can also have filters for optical radiation protection, and offer additional protection against debris and sparks.</li> <li>▶ UV blocking protective spectacles with side shields or welding goggles are considered primary protection, with the face shield or welding helmet considered secondary protection.</li> <li>▶ The optical filter in welding goggles, face mask or helmet must be a type which is suitable for the sort of work being done. A filter suitable for gas welding, for instance, should not be used for arc welding.</li> <li>▶ Face masks which are self dimming are available for arc welding, MIG, TIG and plasma cutting, and allow better vision before the arc is struck and after it is extinguished.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	Welding Gloves Safety footwear
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	Overalls <ul style="list-style-type: none"> <li>▶ Eyewash unit.</li> </ul> Aprons, sleeves, shoulder covers, leggings or spats of pliable flame resistant leather or other suitable materials may also be required in positions where these areas of the body will encounter hot metal.
<b>Thermal hazards</b>	Not Available

**Respiratory protection**

**Type NO Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)**

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	NO-AUS	-	NO-PAPR-AUS / Class 1
up to 50 x ES	-	NO-AUS / Class 1	-
up to 100 x ES	-	NO-2	NO-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

**SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**

**Information on basic physical and chemical properties**

## Silicon Bronze Wire (ERCuSi-A bar, wire)

<b>Appearance</b>	Red purple solid with no odour; insoluble in water.		
<b>Physical state</b>	Manufactured	<b>Relative density (Water = 1)</b>	8.4
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Applicable
<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	327.5-1410	<b>Viscosity (cSt)</b>	Not Applicable
<b>Initial boiling point and boiling range (°C)</b>	1740-2595	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	Not Applicable	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Applicable	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Applicable	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Applicable	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Applicable
<b>Lower Explosive Limit (%)</b>	Not Applicable	<b>Volatile Component (%vol)</b>	Not Applicable
<b>Vapour pressure (kPa)</b>	Not Applicable	<b>Gas group</b>	Not Available
<b>Solubility in water (g/L)</b>	Immiscible	<b>pH as a solution (1%)</b>	Not Applicable
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	Not Applicable

## SECTION 10 STABILITY AND REACTIVITY

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

## Information on toxicological effects

<b>Inhaled</b>	<p>Manganese fume is toxic and produces nervous system effects characterised by tiredness. Acute poisoning is rare although acute inflammation of the lungs may occur. A chemical pneumonia may also result from frequent exposure. Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur. Tolerance to the fumes develops rapidly, but is quickly lost. All symptoms usually subside within 24-36 hours following removal from exposure.</p> <p>Harmful levels of ozone may be found when working in confined spaces. Symptoms of exposure include irritation of the upper membranes of the respiratory tract and lungs as well as pulmonary (lung) changes including irritation, accumulation of fluid (congestion and oedema) and in some cases haemorrhage. Exposure may aggravate any pre-existing lung condition such as bronchitis, asthma or emphysema.</p> <p>Shielding gases may act as simple asphyxiants if significant levels are allowed to accumulate. Oxygen monitoring may be necessary.</p> <p>Copper poisoning following exposure to copper dusts and fume may result in headache, cold sweat and weak pulse. Capillary, kidney, liver and brain damage are the longer term manifestations of such poisoning. Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever".</p>
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<b>Ingestion</b>	Not normally a hazard due to physical form of product.
<b>Skin Contact</b>	Skin contact does <b>not</b> normally present a hazard, though it is always possible that occasionally individuals may be found who react to substances usually regarded as inert.
<b>Eye</b>	Fumes from welding/brazing operations may be irritating to the eyes.
<b>Chronic</b>	<p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population. Since smoking and exposure to other cancer-causing agents, such as asbestos fibre, may influence these results, it is not clear whether welding, in fact, represents a significant lung cancer risk. Whilst mild steel welding represents little risk, the stainless steel welder, exposed to chromium and nickel fume, may be at risk and it is this factor which may account for the overall increase in lung cancer incidence among welders. Cold isolated electrodes are relatively harmless.</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Ozone is suspected to produce lung cancer in laboratory animals; no reports of this effect have been documented in exposed human populations.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p>

Silicon Bronze Wire (ERCuSi-A bar, wire)	TOXICITY	IRRITATION
	Not Available	Not Available
copper	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Not Available
	Inhalation (rat) LC50: 0.733 mg/l/4hr <sup>[1]</sup>	
	Inhalation (rat) LC50: 1.03 mg/l/4hr <sup>[1]</sup>	
	Inhalation (rat) LC50: 1.67 mg/l/4hr <sup>[1]</sup>	
Oral (rat) LD50: 300-500 mg/kg <sup>[1]</sup>		
silicon	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg <sup>[1]</sup> Oral (rat) LD50: 3160 mg/kg <sup>[2]</sup>	Not Available
manganese	TOXICITY	IRRITATION
	Oral (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit): 500 mg/24h - mild Skin (rabbit): 500 mg/24h - mild
lead	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Not Available
	Inhalation (rat) LC50: >5.05 mg/l/4hr <sup>[1]</sup>	
Oral (rat) LD50: >2000 mg/kg <sup>[1]</sup>		
welding fumes	TOXICITY	IRRITATION
	Not Available	Not Available
copper fume	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Not Available
	Inhalation (rat) LC50: 0.733 mg/l/4hr <sup>[1]</sup>	
	Inhalation (rat) LC50: 1.03 mg/l/4hr <sup>[1]</sup>	
	Inhalation (rat) LC50: 1.67 mg/l/4hr <sup>[1]</sup>	
Oral (rat) LD50: 300-500 mg/kg <sup>[1]</sup>		



## Silicon Bronze Wire (ERCuSi-A bar, wire)

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. \* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

COPPER	<p>for copper and its compounds (typically copper chloride):</p> <p><b>Acute toxicity:</b> There are no reliable acute oral toxicity results available. In an acute dermal toxicity study (OECD TG 402), one group of 5 male rats and 5 groups of 5 female rats received doses of 1000, 1500 and 2000 mg/kg bw via dermal application for 24 hours. The LD50 values of copper monochloride were 2,000 mg/kg bw or greater for male (no deaths observed) and 1,224 mg/kg bw for female. Four females died at both 1500 and 2000 mg/kg bw, and one at 1,000 mg/kg bw. Symptom of the hardness of skin, an exudation of hardness site, the formation of scar and reddish changes were observed on application sites in all treated animals. Skin inflammation and injury were also noted. In addition, a reddish or black urine was observed in females at 2,000, 1,500 and 1,000 mg/kg bw. Female rats appeared to be more sensitive than male based on mortality and clinical signs.</p> <p>No reliable skin/eye irritation studies were available. The acute dermal study with copper monochloride suggests that it has a potential to cause skin irritation.</p> <p><b>Repeat dose toxicity:</b> In repeated dose toxicity study performed according to OECD TG 422, copper monochloride was given orally (gavage) to Sprague-Dawley rats for 30 days to males and for 39 - 51 days to females at concentrations of 0, 1.3, 5.0, 20, and 80 mg/kg bw/day. The NOAEL value was 5 and 1.3 mg/kg bw/day for male and female rats, respectively. No deaths were observed in male rats. One treatment-related death was observed in female rats in the high dose group. Erythropoietic toxicity (anaemia) was seen in both sexes at the 80 mg/kg bw/day. The frequency of squamous cell hyperplasia of the forestomach was increased in a dose-dependent manner in male and female rats at all treatment groups, and was statistically significant in males at doses of =20 mg/kg bw/day and in females at doses of =5 mg/kg bw/day doses. The observed effects are considered to be local, non-systemic effect on the forestomach which result from oral (gavage) administration of copper monochloride.</p> <p><b>Genotoxicity:</b> An in vitro genotoxicity study with copper monochloride showed negative results in a bacterial reverse mutation test with Salmonella typhimurium strains (TA 98, TA 100, TA 1535, and TA 1537) with and without S9 mix at concentrations of up to 1,000 ug/plate. An in vitro test for chromosome aberration in Chinese hamster lung (CHL) cells showed that copper monochloride induced structural and numerical aberrations at the concentration of 50, 70 and 100 ug/mL without S9 mix. In the presence of the metabolic activation system, significant increases of structural aberrations were observed at 50 and 70 ug/mL and significant increases of numerical aberrations were observed at 70 ug/mL. In an in vivo mammalian erythrocyte micronucleus assay, all animals dosed (15 - 60 mg/kg bw) with copper monochloride exhibited similar PCE/(PCE+NCE) ratios and MNPCE frequencies compared to those of the negative control animals. Therefore copper monochloride is not an in vivo mutagen.</p> <p><b>Carcinogenicity:</b> there was insufficient information to evaluate the carcinogenic activity of copper monochloride.</p> <p><b>Reproductive and developmental toxicity:</b> In the combined repeated dose toxicity study with the reproduction/developmental toxicity screening test (OECD TG 422), copper monochloride was given orally (gavage) to Sprague-Dawley rats for 30 days to males and for 39-51 days to females at concentrations of 0, 1.3, 5.0, 20, and 80 mg/kg bw/day. The NOAEL of copper monochloride for fertility toxicity was 80 mg/kg bw/day for the parental animals. No treatment-related effects were observed on the reproductive organs and the fertility parameters assessed. For developmental toxicity the NOAEL was 20 mg/kg bw/day. Three of 120 pups appeared to have icterus at birth; 4 of 120 pups appeared runted at the highest dose tested (80 mg/kg bw/day).</p> <p><b>WARNING:</b> Inhalation of high concentrations of copper fume may cause "metal fume fever", an acute industrial disease of short duration. Symptoms are tiredness, influenza like respiratory tract irritation with fever.</p>
SILICON	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.</p> <p>No significant acute toxicological data identified in literature search.</p> <p>Intraperitoneal injection of silicon produced only minor local trauma and foreign body reaction. Parenterally administered elemental silica is considered biologically inert.</p> <p>Dogs and rats fed 800 mg silicon/kg/day (as the dioxide) for 1 month showed no clinical signs or histological changes. The compound was largely eliminated in the faeces.</p> <p>Normal human cerebral cortex tissue contains about 3.8 ug/g silicon</p>
MANGANESE	<p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p>
LEAD	<p><b>WARNING:</b> Lead is a cumulative poison and has the potential to cause abortion and intellectual impairment to unborn children of pregnant workers.</p>
WELDING FUMES	<p>Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel.</p> <p>There has been considerable evidence over several decades regarding cancer risks in relation to welding activities. Several case-control studies reported excess risks of ocular melanoma in welders. This association may be due to the presence in</p>

## Silicon Bronze Wire (ERCuSi-A bar, wire)

some welding environments of fumes of thorium-232, which is used in tungsten welding rods. Different welding environments may present different and complex profiles of exposures. In one study to characterise welding fume aerosol nanoparticles in mild steel metal active gas welding showed a mass median diameter (MMMD) of 200-300 nm. A widespread consensus seems to have formed to the effect that some welding environments, notably in stainless steel welding, do carry risks of lung cancer. This widespread consensus is in part based on empirical evidence regarding risks among stainless steel welders and in part on the fact that stainless steel welding entails moderately high exposure to nickel and chromium VI compounds, which are recognised lung carcinogens. The corollary is that welding without the presence of nickel and chromium VI compounds, namely mild-steel welding, should not carry risk. But it appears that this line of reasoning is not supported by the accumulated body of epidemiologic evidence. While there remained some uncertainty about possible confounding by smoking and by asbestos, and some possible publication bias, the overwhelming evidence is that there has been an excess risk of lung cancer among welders as a whole in the order of 20%-40%. The most beguiling explanation is that there is an as-yet unexplained common reason for excess lung cancer risks that applies to all types of welders. It has been proposed that iron fumes may play such a role, and some Finnish data appear to support this hypothesis, though not conclusively. This hypothesis would also imply that excess lung cancer risks among welders are not unique to welders, but rather may be shared among many types of metal working occupations.

Welders are exposed to a range of fumes and gases (evaporated metal, metal oxides, hydrocarbons, nanoparticles, ozone, oxides of nitrogen (NO<sub>x</sub>) ) depending on the electrodes, filler wire and flux materials used in the process, but also physical exposures such as electric and magnetic fields (EMF) and ultraviolet (UV) radiation. Fume particles contain a wide variety of oxides and salts of metals and other compounds, which are produced mainly from electrodes, filler wire and flux materials. Fumes from the welding of stainless-steel and other alloys contain nickel compounds and chromium[VI] and [III]. Ozone is formed during most electric arc welding, and exposures can be high in comparison to the exposure limit, particularly during metal inert gas welding of aluminium. Oxides of nitrogen are found during manual metal arc welding and particularly during gas welding. Welders who weld painted mild steel can also be exposed to a range of organic compounds produced by pyrolysis.

In one study particle elemental composition was mainly iron and manganese. Ni and Cr exposures were very low in the vicinity of mild steel welders, but much higher in the background in the workshop where there presumably was some stainless steel welding.

Personal exposures to manganese ranged from 0.01-4.93 mg/m<sup>3</sup> and to iron ranged from 0.04-16.29 mg/m<sup>3</sup> in eight Canadian welding companies. Types of welding identified were mostly (90%) MIG mild steel, MIG stainless steel, and TIG aluminium. Carbon monoxide levels were less than 5.0 ppm (at source) and ozone levels varied from 0.4-0.6 ppm (at source).

Welders, especially in shipyards, may also be exposed to asbestos dust. Physical exposures such as electric and magnetic fields (EMF) and ultraviolet (UV) radiation are also common.

In all, the *in vivo* studies suggest that different welding fumes cause varied responses in rat lungs *in vivo*, and the toxic effects typically correlate with the metal composition of the fumes and their ability to produce free radicals. In many studies both soluble and insoluble fractions of the stainless steel welding fumes were required to produce most types of effects, indicating that the responses are not dependent exclusively on the soluble metals.

Lung tumourigenicity of welding fumes was investigated in lung tumour susceptible (A/J) strain of mice. Male mice were exposed by pharyngeal aspiration four times (once every 3 days) to 85 µg of gas metal arc-mild steel (GMA-MS), GMA-SS, or manual metal arc-SS (MMA-SS) fume. At 48 weeks post-exposure, GMA-SS caused the greatest increase in tumour multiplicity and incidence, but did not differ from sham exposure. Tumour incidence in the GMA-SS group versus sham control was close to significance at 78 weeks post exposure. Histopathological analysis of the lungs of these mice showed the GMA-SS group having an increase in preneoplasia/tumour multiplicity and incidence compared to the GMA-MS and sham groups at 48 weeks. The increase in incidence in the GMA-SS exposed mice was significant compared to the GMA-MS group but not to the sham-exposed animals, and the difference in incidence between the GMA-SS and MMA-SS groups was of border-line significance (*p* = 0.06). At 78 week s post-exposure, no statistically significant differences.

A significantly higher frequency of micronuclei in peripheral blood lymphocytes (binucleated cell assay) and higher mean levels of both centromere-positive and centromere-negative micronuclei was observed in welders (*n*=27) who worked without protective device compared to controls (*n*=30). The rate of micronucleated cells did not correlate with the duration of exposure. Not available. Refer to individual constituents.

For silica amorphous:

When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body.

Following absorption across the gut, SAS is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals.

After ingestion, there is limited accumulation of SAS in body tissues and rapid elimination occurs. Intestinal absorption has not been calculated, but appears to be insignificant in animals and humans. SASs injected subcutaneously are subjected to rapid dissolution and removal. There is no indication of metabolism of SAS in animals or humans based on chemical structure and available data. In contrast to crystalline silica, SAS is soluble in physiological media and the soluble chemical species that are formed are eliminated via the urinary tract without modification.

Both the mammalian and environmental toxicology of SASs are significantly influenced by the physical and chemical properties, particularly those of solubility and particle size. SAS has no acute intrinsic toxicity by inhalation. Adverse effects, including suffocation, that have been reported were caused by the presence of high numbers of respirable particles generated to meet the required test atmosphere. These results are not representative of exposure to commercial SASs and should not be used for human risk assessment. Though repeated exposure of the skin may cause dryness and cracking, SAS is not a skin or eye irritant, and it is not a sensitiser.

Repeated-dose and chronic toxicity studies confirm the absence of toxicity when SAS is swallowed or upon skin contact. Long-term inhalation of SAS caused some adverse effects in animals (increases in lung inflammation, cell injury and lung collagen content), all of which subsided after exposure.

Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted with SAS in a number of species, at airborne concentrations ranging from 0.5 mg/m<sup>3</sup> to 150 mg/m<sup>3</sup>. Lowest-observed adverse effect levels (LOAELs) were typically in the range of 1 to 50 mg/m<sup>3</sup>. When available, the no-observed adverse effect levels (NOAELs) were between 0.5 and 10 mg/m<sup>3</sup>. The difference in values may be explained by different particle size, and therefore the number

### SILICA WELDING FUMES

**Silicon Bronze Wire (ERCuSi-A bar, wire)**

	<p>of particles administered per unit dose. In general, as particle size decreases so does the NOAEL/LOAEL. Neither inhalation nor oral administration caused neoplasms (tumours). SAS is not mutagenic in vitro. No genotoxicity was detected in in vivo assays. SAS does not impair development of the foetus. Fertility was not specifically studied, but the reproductive organs in long-term studies were not affected.</p> <p>In humans, SAS is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin.</p> <p>There is no evidence of cancer or other long-term respiratory health effects (for example, silicosis) in workers employed in the manufacture of SAS. Respiratory symptoms in SAS workers have been shown to correlate with smoking but not with SAS exposure, while serial pulmonary function values and chest radiographs are not adversely affected by long-term exposure to SAS.</p> <p>The substance is classified by IARC as Group 3: <b>NOT</b> classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS]</p>
<b>SILICON &amp; MANGANESE</b>	The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
<b>WELDING FUMES &amp; LEAD FUMES</b>	<b>WARNING:</b> This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

<b>Acute Toxicity</b>	✓	<b>Carcinogenicity</b>	✓
<b>Skin Irritation/Corrosion</b>	⊘	<b>Reproductivity</b>	⊘
<b>Serious Eye Damage/Irritation</b>	⊘	<b>STOT - Single Exposure</b>	⊘
<b>Respiratory or Skin sensitisation</b>	⊘	<b>STOT - Repeated Exposure</b>	⊘
<b>Mutagenicity</b>	⊘	<b>Aspiration Hazard</b>	⊘

**Legend:** ✗ – Data available but does not fill the criteria for classification  
 ✓ – Data required to make classification available  
 ⊘ – Data Not Available to make classification

**SECTION 12 ECOLOGICAL INFORMATION**

**Toxicity**

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
copper	LC50	96	Fish	0.0028mg/L	2
copper	EC50	48	Crustacea	0.001mg/L	5
copper	EC50	72	Algae or other aquatic plants	0.013335mg/L	4
copper	BCF	960	Fish	200mg/L	4
copper	EC50	96	Crustacea	0.001mg/L	5
copper	NOEC	96	Crustacea	0.0008mg/L	4
silicon	EC50	72	Algae or other aquatic plants	ca.250mg/L	2
manganese	LC50	96	Fish	>3.6mg/L	2
manganese	EC50	48	Crustacea	>1.6mg/L	2
manganese	EC50	72	Algae or other aquatic plants	2.8mg/L	2
manganese	BCFD	37	Algae or other aquatic plants	2.2mg/L	4
manganese	EC50	72	Algae or other aquatic plants	4.5mg/L	2
manganese	NOEC	48	Crustacea	1.6mg/L	2
lead	LC50	96	Fish	0.0079mg/L	2
lead	EC50	48	Crustacea	0.029mg/L	2
lead	EC50	72	Algae or other aquatic plants	0.0205mg/L	2
lead	BCFD	8	Fish	4.324mg/L	4
lead	EC50	48	Algae or other aquatic plants	0.0217mg/L	2
lead	NOEC	672	Fish	0.00003mg/L	4
copper fume	LC50	96	Fish	0.0028mg/L	2
copper fume	EC50	48	Crustacea	0.001mg/L	5

**Silicon Bronze Wire (ERCuSi-A bar, wire)**

copper fume	EC50	72	Algae or other aquatic plants	0.013335mg/L	4
copper fume	BCF	960	Fish	200mg/L	4
copper fume	EC50	96	Crustacea	0.001mg/L	5
copper fume	NOEC	96	Crustacea	0.0008mg/L	4
silica welding fumes	EC50	72	Algae or other aquatic plants	ca.250mg/L	2
manganese fume	LC50	96	Fish	>3.6mg/L	2
manganese fume	EC50	48	Crustacea	>1.6mg/L	2
manganese fume	EC50	72	Algae or other aquatic plants	2.8mg/L	2
manganese fume	BCFD	37	Algae or other aquatic plants	2.2mg/L	4
manganese fume	EC50	72	Algae or other aquatic plants	4.5mg/L	2
manganese fume	NOEC	48	Crustacea	1.6mg/L	2
lead fumes	LC50	96	Fish	0.0079mg/L	2
lead fumes	EC50	48	Crustacea	0.029mg/L	2
lead fumes	EC50	72	Algae or other aquatic plants	0.0205mg/L	2
lead fumes	BCFD	8	Fish	4.324mg/L	4
lead fumes	EC50	48	Algae or other aquatic plants	0.0217mg/L	2
lead fumes	NOEC	672	Fish	0.00003mg/L	4

**Legend:**

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

**Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

**Bioaccumulative potential**

Ingredient	Bioaccumulation
	No Data available for all ingredients

**Mobility in soil**

Ingredient	Mobility
	No Data available for all ingredients

**SECTION 13 DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Recycle wherever possible or consult manufacturer for recycling options.</li> <li>▶ Consult State Land Waste Management Authority for disposal.</li> <li>▶ Bury residue in an authorised landfill.</li> <li>▶ Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul>
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**SECTION 14 TRANSPORT INFORMATION**

**Labels Required**

<b>Marine Pollutant</b>	NO
<b>HAZCHEM</b>	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

**Silicon Bronze Wire (ERCuSi-A bar, wire)**

Not Applicable

**SECTION 15 REGULATORY INFORMATION**

**Safety, health and environmental regulations / legislation specific for the substance or mixture**

**COPPER(7440-50-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	

**SILICON(7440-21-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australia Inventory of Chemical Substances (AICS)	

**MANGANESE(7439-96-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	International Air Transport Association (IATA) Dangerous Goods Regulations - Prohibited List Passenger and Cargo Aircraft

**LEAD(7439-92-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

**WELDING FUMES(NOT AVAIL.) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australia Hazardous Substances Information System - Consolidated Lists	

**COPPER FUME(7440-50-8.) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	

**SILICA WELDING FUMES(69012-64-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
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**MANGANESE FUME(7439-96-5.) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	

**LEAD FUMES(7439-92-1.) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

National Inventory	Status
Australia - AICS	N (welding fumes)
Canada - DSL	N (welding fumes)
Canada - NDSDL	N (manganese fume; lead; copper fume; silica welding fumes; manganese; copper; silicon; welding fumes; lead fumes)
China - IECSC	N (welding fumes)
Europe - EINEC / ELINCS / NLP	N (welding fumes)
Japan - ENCS	N (manganese fume; lead; copper fume; manganese; copper; silicon; welding fumes; lead fumes)
Korea - KECL	N (welding fumes)
New Zealand - NZIoC	N (welding fumes)
Philippines - PICCS	N (welding fumes)
USA - TSCA	N (welding fumes)
<b>Legend:</b>	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

**SECTION 16 OTHER INFORMATION**

**Silicon Bronze Wire (ERCuSi-A bar, wire)****Other information****Ingredients with multiple cas numbers**

Name	CAS No
copper	7440-50-8, 133353-46-5, 133353-47-6, 195161-80-9, 65555-90-0, 72514-83-1
silicon	7440-21-3, 152284-21-4, 157383-37-4, 160371-18-6, 17375-03-0, 71536-23-7, 72516-01-9, 72516-02-0, 72516-03-1, 90337-93-2

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

[www.chemwatch.net](http://www.chemwatch.net)

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

PC—TWA: Permissible Concentration-Time Weighted Average

PC—STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit.

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

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