

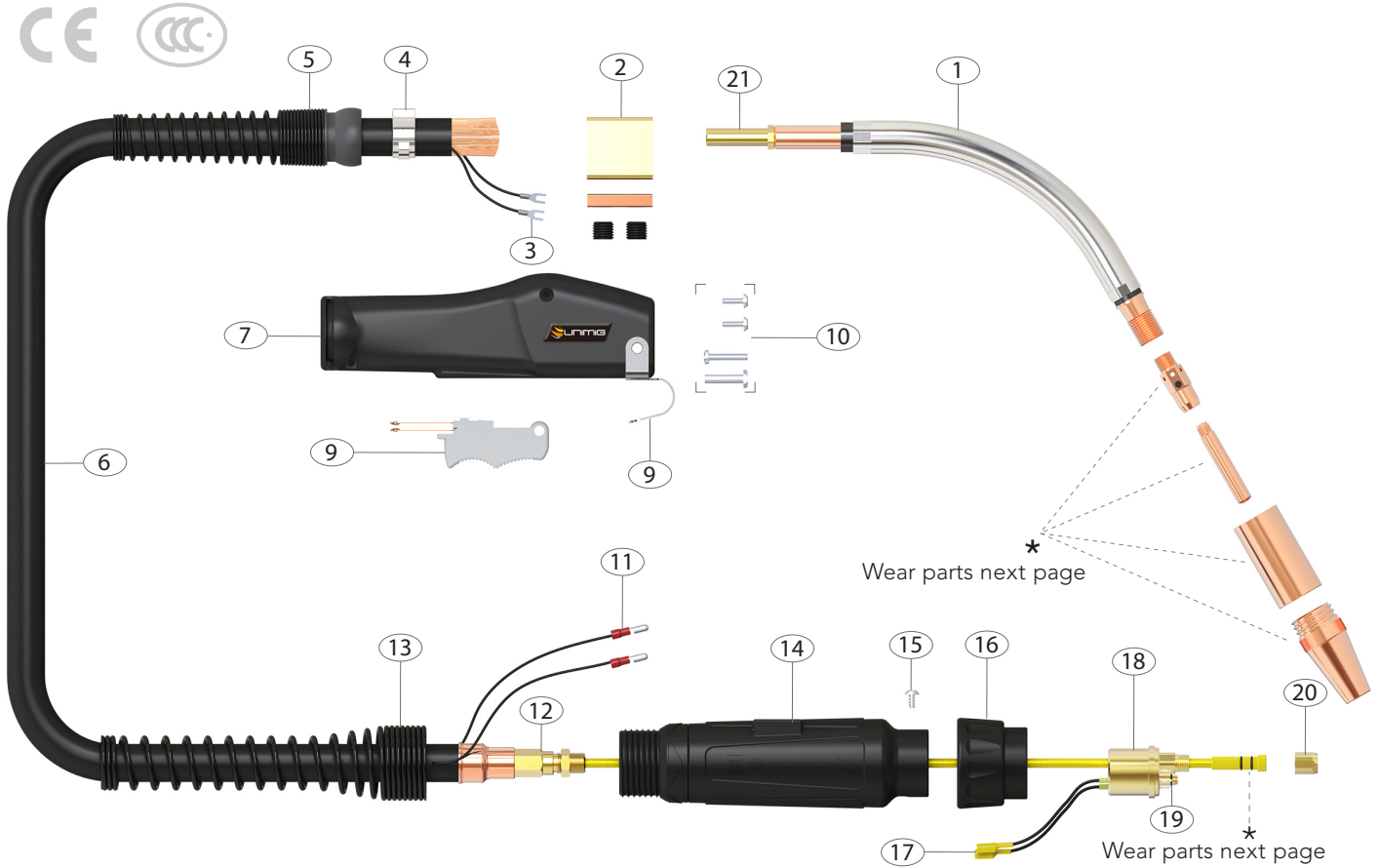
Suregrip Series

TWC5 STYLE MIG TORCH



TWC5 Air Cooled Mig Welding Torch

Rating: 500A CO2 4000A mixed gas, EN60974-7 @ 60% duty cycle. 0.9 to 2.8mm wires



Torch Model	Description		
	12ft	15ft	17ft
Welding Torch c/w Euro Fitting	TWC5-12FTE	TWC5-15FTE	TWC5-17FTE
Welding Torch c/w Tweco Fitting	TWC5-12FTT	TWC5-15FTT	

Spare Parts			
Part Number	Description	Part Number	Description
1	WGA65J60 Metal Jacket Neck Assembly	7	UP85 Handle With Hook & Screw
	WGA65A45 Swan Neck 45 Degree	8	U94R Grey Trigger Switch
	WGA65J45 Heavy Duty Swan Neck 45 Degree	9	U154 Hanger Hook
	WGA65A60 Swan Neck 60 Degree	10	U122FMS Screw Kit
	WGA65J60 Heavy Duty Swan Neck 60 Degree	11	UB1522 Cable Terminal Male
2	U104 Connection Block C/W Spacer	12	UXL1542 Cable End Lock Nut (M12 X 1.0)
3	U244T Control Wire Terminals	13	UC8026 Spring Cable Support
4	U134-14 Cable Hose Clamp	14	UB1518L Gun Plug Housing C/W Nut
5	UBE8018 Spring Cable Support & Ball Joint	15	UB1526 Gun Plug Screw
6	U500-10E Hyperflex C/Assy X 10ft Euro	16	UB1519/S Gun Plug Nut
	U500-12E Hyperflex C/Assy X 12ft Euro	17	UB1523 Gun Plug Terminal Female
	U500-15E Hyperflex C/Assy X 15ft Euro	18	U174EX-1 TWC Euro Gun Plug Body
	U500-10 Hyperflex C/Assy X 10ft	19	UB1524 Gun Plug 'O' Ring
	U500-12 Hyperflex C/Assy X 12ft	20	UXL1826 Liner Retaining Nut
	U500-15 Hyperflex C/Assy X 15ft	21	WGA65N Nipple

These parts are manufactured in China and are offered as replacement parts suitable for "TWECO" style torches.

Suregrip Series TWC5 STYLE MIG TORCH



Front end consumables



TWC5 Contact Tips H/D

Part Number	Description	QTY
PWGA15H-35	Contact Heavy Duty Tip 0.9mm	QTY10
PWGA15H-40	Contact Heavy Duty Tip 1.0mm	QTY10
PWGA15H-45	Contact Heavy Duty Tip 1.2mm	QTY10
PWGA15H-52	Contact Heavy Duty Tip 1.3mm	QTY10
PWGA15H-116	Contact Heavy Duty Tip 1.6mm	QTY10
PWGA15H-564	Contact Heavy Duty Tip 2.0mm	QTY10
PWGA15-AH45	Contact Heavy Duty Tip 1.2mm Aluminium	QTY10
PWGA15-AH116	Contact Heavy Duty Tip 1.6mm Aluminium	QTY10



TWC5 Contact Tips Holder

Part Number	Description	QTY
PWGA55	Contact Tip Holder 1.6-2.0mm	QTY2
PWGA55-SW	Contact Tip Holder 0.9-1.2mm	QTY2
PWGA55-H	Contact Tip Holder 2.4-2.8mm	QTY2



TWC5 Insulator

Part Number	Description	QTY
PWGA35CT	Insulator	QTY2



TWC5 Torch Nozzle Fixed

Part Number	Description	QTY
PWGA25CT62	Standard 16mm fixed	QTY2
PWGA25CT75	Standard 20mm fixed	QTY2

These parts are manufactured in China and are offered as replacement parts suitable for "TWECO" style torches.