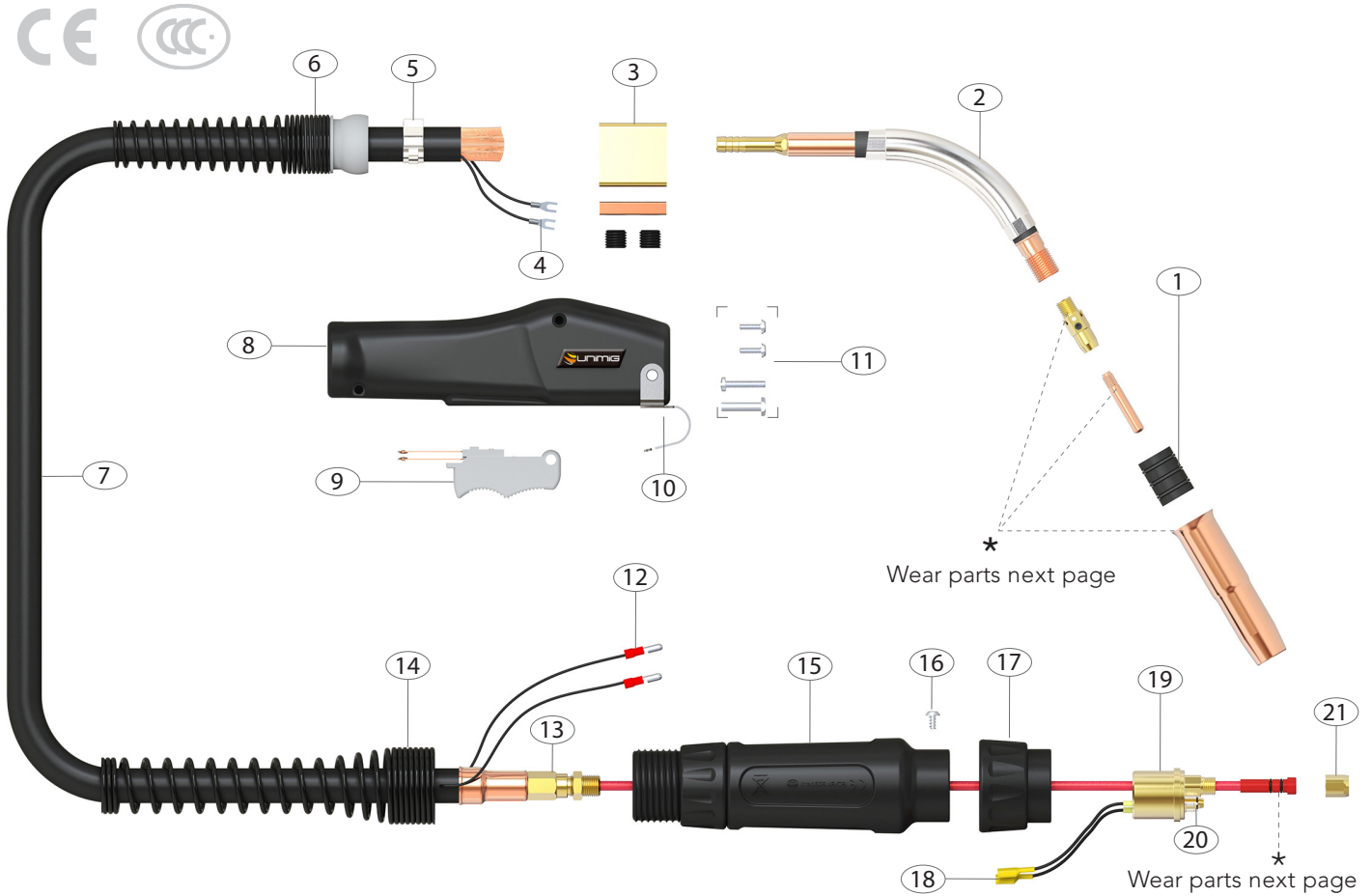


Suregrip Series TWC4 STYLE MIG TORCH



TWC4 Air Cooled Mig Welding Torch

Rating: 400A CO2 350A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 2.0mm wires



Torch Model Description	Part Number		
	12ft	15ft	17ft
Welding Torch c/w Euro Fitting	TWC4-12FTE	TWC4-15FTE	TWC4-17FTE
Welding Torch c/w TWC Fitting	TWC4-12FTT	TWC4-15FTT	

Spare Parts			
Part Number	Description	Part Number	Description
1	PWGA34A Adjustable Nozzle Insulator	9	U94R Grey Trigger Switch
2	U64J60 Metal Jacket Neck Assembly	10	U154 Hanger Hook
	WGA64A-45 45 Degree Neck Assembly	11	U124FMS Screw Kit
	WGA64A-60 60 Degree Neck Assembly	12	UB1522 Cable Terminal Male
3	U104 Connection Block C/W Spacer	13	UXL1542 Cable End Lock Nut (M12 X 1.0)
4	U244T Control Wire Terminals	14	UC8026 Spring Cable Support
5	U132-12 Cable Hose Clamp	15	UB1518L Gun Plug Housing C/W Nut
6	UBE8018 Spring Cable Support & Ball Joint	16	UB1526 Gun Plug Screw
7	U400-10E Hyperflex C/Assy X 10ft Euro	17	UB1519/S Gun Plug Nut
	U400-12E Hyperflex C/Assy X 12ft Euro	18	UB1523 Gun Plug Terminal Female
	U400-15E Hyperflex C/Assy X 15ft Euro	19	U174EX-1 TWC Euro Gun Plug Body
	U400-10 Hyperflex C/Assy X 10ft	20	UB1524 Gun Plug 'O' Ring
	U400-12 Hyperflex C/Assy X 12ft	21	UXL1826 Liner Retaining Nut
	U400-15 Hyperflex C/Assy X 15ft		
8	UP84A Handle With Hook & Screw		

These parts are manufactured in China and are offered as replacement parts suitable for "TWECO" style torches.

Suregrip Series TWC4 STYLE MIG TORCH



Front end consumables



TWC4 Contact Tips

Part Number	Description	QTY
PWGA14-30	Contact tip 0.8mm	QTY10
PWGA14-35	Contact tip 0.9mm	QTY10
PWGA14-40	Contact tip 1.0mm	QTY10
PWGA14-45	Contact tip 1.2mm	QTY10



TWC4 Contact Tips H/D

Part Number	Description	QTY
PWGA14H30	Contact H/D tip 0.8mm	QTY10
PWGA14H35	Contact H/D tip 0.9mm	QTY10
PWGA14H40	Contact H/D tip 1.0mm	QTY10
PWGA14H45	Contact H/D tip 1.2mm	QTY10
PWGA14H52	Contact H/D tip 1.4mm	QTY10
PWGA14H564	Contact H/D tip 2.0mm	QTY10
PWGA14AH-364	Contact H/D Aluminium tip 1.2mm	QTY10
PWGA14AH-116	Contact H/D Aluminium tip 1.6mm	QTY10



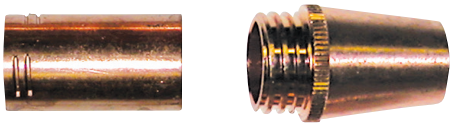
TWC4 Gas Diffuser

Part Number	Description	QTY
PWGA54A	Gas diffuser	QTY2



TWC4 Torch Nozzle

Part Number	Description	QTY
PWGA24A50	Nozzle 13mm	QTY2
PWGA24A62	Nozzle 16mm	QTY2



TWC4 Torch Nozzle Fixed

Part Number	Description	QTY
PWGA34CT	Nozzle Insulator	QTY2
PWGA24CT50S	Nozzle fixed 13mm	QTY2
PWGA24CT62S	Nozzle fixed 16mm	QTY2
PWGA23-50	Nozzle fixed 13mm	QTY2
PWGA23-62	Nozzle fixed 16mm	QTY2

Liners



TWC4 Liners

Part Number	Description
WGA44-3545-15	Liner 15 ft 0.9-1.2mm
WGA44-116-15	Liner 15ft 1.6mm
WGA44-564-15	Liner 15ft 2.0mm
WGA44N-3545-15	Liner 15 ft 0.9-1.2mm Alloy
WGA44N-116-15	Liner 15 ft 1.6mm Alloy

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