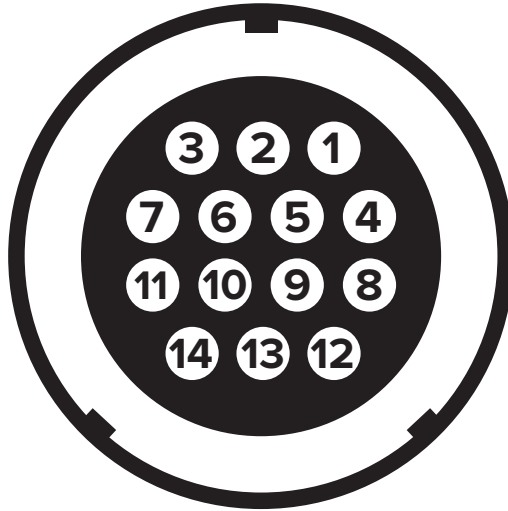


RAZOR CUT 45/80 CNC WIRING DIAGRAM



FRONT PANEL VIEW

PIN 3-4 ————— **Trigger ON/OFF Signal**

PIN 5 (-) 6 (+) ————— **Torch Height adjustment
Arc Feedback**
Default Ratio 20:1, to change ratio please contact
UNIMIG Service

PIN 12-14 ————— **Arc Success Signal**

For questions please contact UNIMIG Service Support.